

FEICA-CEPE-EFCC WEBINAR

# PU Training Platform for the Safe Use of Diisocyanates

7 October 2022 - 13:00 to 14:30 (CET Brussels)

co-organised by





**Ms Paula Diaz**

Senior Regulatory Affairs Manager at FEICA

**Introduction**

# Proceedings

- Please be advised that this webinar will be recorded. By joining, you are consenting to the recording
- Note that you will be muted and your camera will be turned off automatically upon entry
- During the Q&A session following the presentations, you will be able to use the chat box to ask questions
- In case we don't have sufficient time during the Q&A session to address your question, please feel free to send your question to
  - **info@feica.eu**
  - **secretariat@cepe.org**
  - **info@efcc.be**
  - **main@isopa.org**
- The presentation slides and recording will be sent to all webinar registrants

# Speakers - Moderators



**Ms Paula Diaz** (FEICA)  
Senior Manager Regulatory Affairs



**Dr Luc Turkenburg** (CEPE)  
Regulatory Consultant



**Mr Didier Leroy** (CEPE)  
Technical & Regulatory Affairs Director



**Dr. Ing. Johan Breukelaar** (EFCC)  
Director General



**Mr Martin Gloeckner** (Deutsche  
Bauchemie)  
Director



**Mr Frank Van Elten** (ISOPA/ALIPA)  
Project Manager PU Training  
Platform

# Agenda

- 13:00 Introduction, by Ms Paula Diaz, Senior Regulatory Affairs Manager at FEICA
- 13:10 'The REACH restriction on diisocyanates', by Mr Didier Leroy, Technical & Regulatory Affairs Director at CEPE
- 13:20 'Requirements for users', by Ms Paula Diaz, Senior Regulatory Affairs Manager at FEICA
- 13:30 'PU Training Platform', by Mr Martin Gloeckner, Director at Deutsche Bauchemie; Dr Luc Turkenburg, Regulatory Consultant at CEPE; Dr. Ing. Johan Breukelaar, Director General at EFCC
- 14:00 'General practicalities', by Mr Frank Van Elten, Project Manager PU Training Platform at ISOPA/ALIPA
- 14:10 Q&A
- 14:30 Close of the webinar

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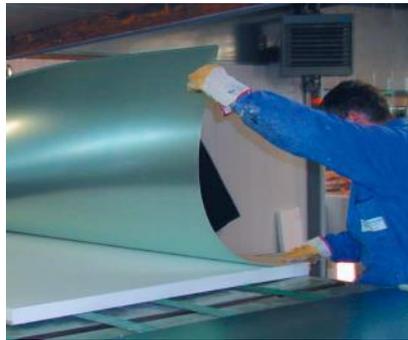
**Mr Didier Leroy (CEPE)**

Technical & Regulatory Affairs Director

**The REACH restriction on diisocyanates**

# Use of diisocyanates by our industry

- Diisocyanates are **raw materials** used to produce **PU adhesives and sealants, coatings and other construction chemicals**
- They are used in a **wide variety of applications**, such as construction, packaging, automotive, furniture, engineering, transportation and many more, as a result of the performance advantages they bring.



- > Competitive technologies have not been found to reproduce PU properties in most articles
- > PU products are versatile, innovative and safe

# The risk to develop asthma due to PU exposure

- The PU technology brings a lot of benefits but in order to be effective, this chemistry is, by definition, reactive.
- PU products - before they harden - can also react on Human body and cause respiratory sensitization when exposed to unacceptable levels. Once PU has cured there is no more risk of sensitization.
- Asthma is potentially a serious medical condition that must be avoided. Once someone has been sensitized he/she must stop working with these products. This can therefore be very important for your profession.
- It is possible to prevent it by respecting specific conditions of use and, where necessary, get adequate protection.
- This explains that Europe has decided that industrial and professional workers must be properly trained before using these products.

# The diisocyanates restriction

The **REACH (EU Chemical Legislation) restriction on diisocyanates** was published in the Official Journal of the European Union on 4 August 2020.

- Addressed to **industrial** and **professional** uses
- Targeted at avoiding the unsafe handling of diisocyanates, not at restricting product availability
- PU adhesives and sealants will remain widely available

The restriction establishes the following requirements:

1. Information provision
2. Labelling
3. Safety training

# 1 > Information provision

- The diisocyanates restriction establishes that suppliers should **provide end-users with information** about the training on the safe use of diisocyanates
- Suppliers should also **make the training available** for users
- However, detailed instructions about **how** suppliers must provide end-users with such information **is not specified** in the restriction text

## 2 > Mandatory labelling

Since 24 February 2022, diisocyanates-containing products intended to be used in industrial or professional settings, with a total monomeric diisocyanate concentration greater than 0.1 % shall include the following phrase on their packaging:

***'As of 24 August 2023, adequate training is required before industrial or professional use of this product.'***

This sentence should be visibly distinct from the rest of the label information.



## 3 > Training requirements - Timing



- After 24 August 2023, an employer or self-employed person has to ensure that:
  - Industrial or professional user(s) and supervisors of these tasks,
  - Have successfully completed training on the safe use of diisocyanates prior to the use of the substance(s) or mixture(s)
  - containing a concentration of diisocyanates > 0.1% by weight
- Products mention this on the label since 24 February 2022 to allow companies the time to organise appropriate training

## 3 > Training requirements - Implementation

- The Training includes instructions to control:
  - Dermal and inhalation exposure at the workplace
- The Training is to be implemented irrespective of:
  - Any national Occupational Exposure Limit (OEL) value, or
  - Other appropriate risk management measures at national level
- A certificate is provided to document the successful completion of the training
- Training remains subject to any national provisions and requirements, if applicable

## 3 > Training requirements - Training Material

- The supplier must ensure that training material is **provided**
- Training should consider the specificity of the products supplied
- Training is required in the **official languages of the Member States** where the substances or mixtures are supplied
  
- The restriction also mentions the option of on-line training
- Training is to be renewed every 5 years

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**Ms Paula Diaz**

Senior Regulatory Affairs Manager at FEICA

**Requirements for users**

# The diisocyanates restriction



The industrial and professional use of products containing diisocyanates has been restricted under the **REACH Regulation**



The aim of the restriction is to protect industrial and professional workers from the risks of respiratory and dermal sensitisation potentially caused by diisocyanates



The restriction will not affect products' availability - Products are not banned



Diisocyanates containing products remain widely available to end users

# Different requirements for different actors

The diisocyanates restriction establishes requirements for the following actors in the supply chain:

1. Companies placing on the market diisocyanates and diisocyanates containing products
  2. Industrial and professional users handling diisocyanates containing products
- Today we will focus on the requirements for industrial and professional users
  - In particular, the users of adhesives, sealants, coatings and construction chemicals

# Using diisocyanates and diisocyanates containing products

- Persons handling diisocyanates and their supervisors must be properly trained on the safe use of diisocyanates containing products
- Requirements only apply to products with a total monomeric diisocyanate concentration greater than 0.1 %:
- Check the product's label

***'As of 24 August 2023, adequate training is required before industrial or professional use of this product.'***

- The PU Training Platform, available in 6 languages, can be accessed here: [www.safeusediisocyanates.eu](http://www.safeusediisocyanates.eu)

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**Mr Martin Gloeckner (Deutsche Bauchemie)**

Director



**Dr Luc Turkenburg (CEPE)**

Regulatory Consultant



**Dr. Ing. Johan Breukelaar (EFCC)**

Director General

**PU Training Platform**



# The FEICA PU training modules

How to find your training for the  
*use of adhesives and sealants*

# How to find your training, FEICA (A&S) specific training

## FEICA training modules for users of sealants and adhesives\*

### Professional uses of sealants and adhesives

- Professional uses in the construction sector
- Other professional uses

### Industrial uses of sealants and adhesives

\* training modules for the *Production of adhesives and sealants* are available but not part of this webinar

# Professional uses of sealants and adhesives

## Professional uses in the construction sector

- **048** *Professional Application / Small packaging at ambient temperature*  
(duration approx. 30 minutes)
  - **One-component PU foams**
  - **Joint sealants**
  
- **049** *Professional application / Flooring and waterproofing applications*  
(duration approx. 35 minutes), (includes Module 048)
  - **Flooring adhesives**
  - **Flooring coatings**
  - **Large scale liquid-applied waterproofing**
  
- **050** *Professional application / High Pressure Injection Resins*  
(duration approx. 35 minutes), (includes Module 048)
  - **Crack injection resins**

# Professional uses of sealants and adhesives

## Other professional uses

- **048** *Professional Application of adhesives and sealants / Small packaging at ambient temperature*  
(duration approx. 30 minutes)
  - **Carpentry**
  - **Other professional application at ambient temperature**
  
- **051** *Small packaging at ambient temperature*  
(duration approx. 30 minutes)
  - **Car and vehicle repair**

# Industrial uses of sealants and adhesives

- **051 *Industrial Application of adhesives and sealants / Small packaging at ambient temperature***  
(duration approx. 30 minutes)
  - **Industrial plants and factories**
- **052 *Industrial Application of adhesives and sealants at room temperature***  
(duration approx. 60 minutes)
  - **Industrial bonding at ambient temperature without spraying**
  - **For any other industrial use of adhesives and sealants**
- **053 *Industrial Applications of adhesives and sealants / Process steps above 45°C, spraying or lamination speeds above 100 m/min***  
(duration approx. 65 minutes), (includes Module 052)
  - **Uses at high temperatures (above 45 °C)**
  - **High speed and or spraying applications**

# Industrial uses of sealants and adhesives

- **054** *Industrial application of adhesives and sealants*  
*- Maintenance and Repair of equipment*  
(duration approx. 60 minutes)
  - **Maintenance or repair of machines used for the industrial application of adhesives**

# Examples of dedicated training – professional use



Gap Filling – OCF  
T-048



Joint Sealants  
T-048



Floor Adhesives  
T-049



Floor or Roof Coating  
T-049



Wood Working  
T-048



Injection Resins  
T-050



Construction Adhesives  
T-048



Plumbing  
T-048



Furniture  
T-048



Vehicle Repair  
T-048

# Examples of dedicated training – industrial use



*Industrial Bonding  
T-052\**



*Automotive Production  
T-052\**



*Automotive Finishing  
T-051*



*Wood Industry  
T-052\**



*Crosslinkers for Dispersions  
T-052\**



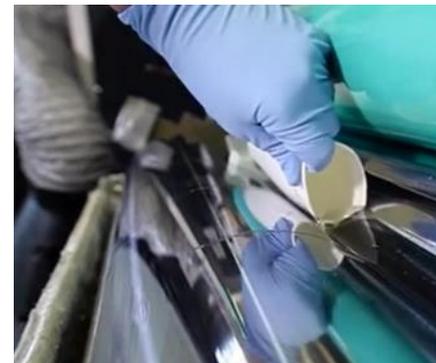
*Sandwich Panels  
T-052\**



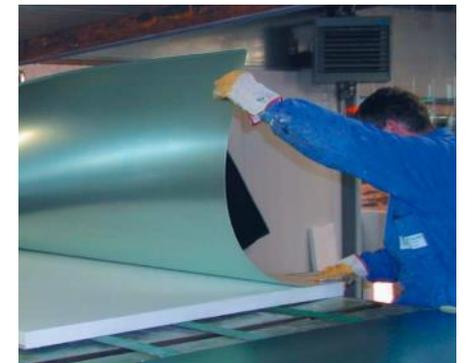
*Transfer Moulding  
T-052\**



*Wood-Steel Bonding  
T-052\**



*High Speed Lamination  
T-053*



*Hotmelts  
T-053*

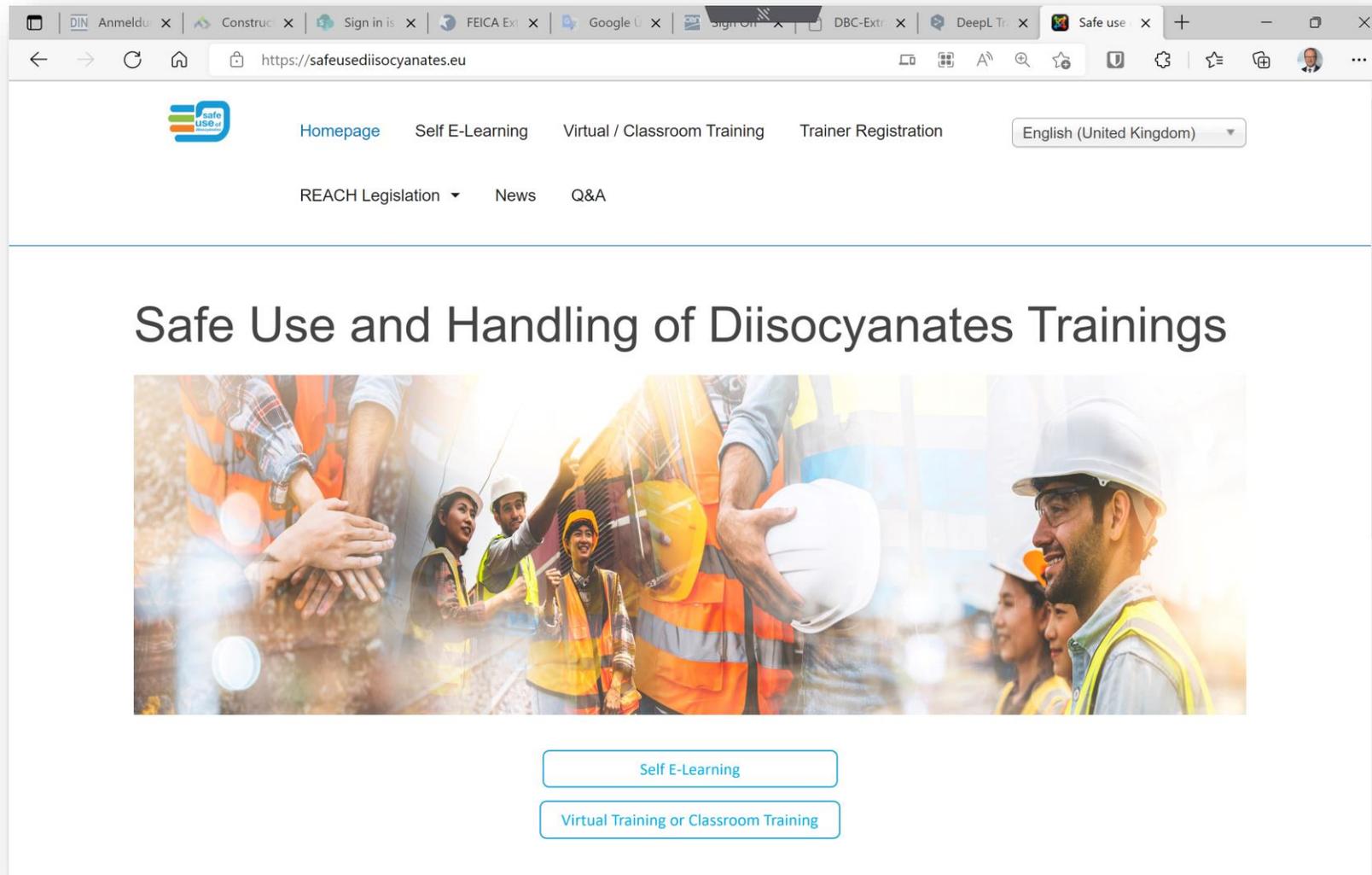
\* If the adhesive is heated above 45°C or sprayed, training T-053 has to be selected



# How to find the training modules on the online training platform

FEICA Training  
Modules 048 to 054

Go to [Safe use of Diisocyanates - Homepage \(safeusediisocyanates.eu\)](https://safeusediisocyanates.eu)

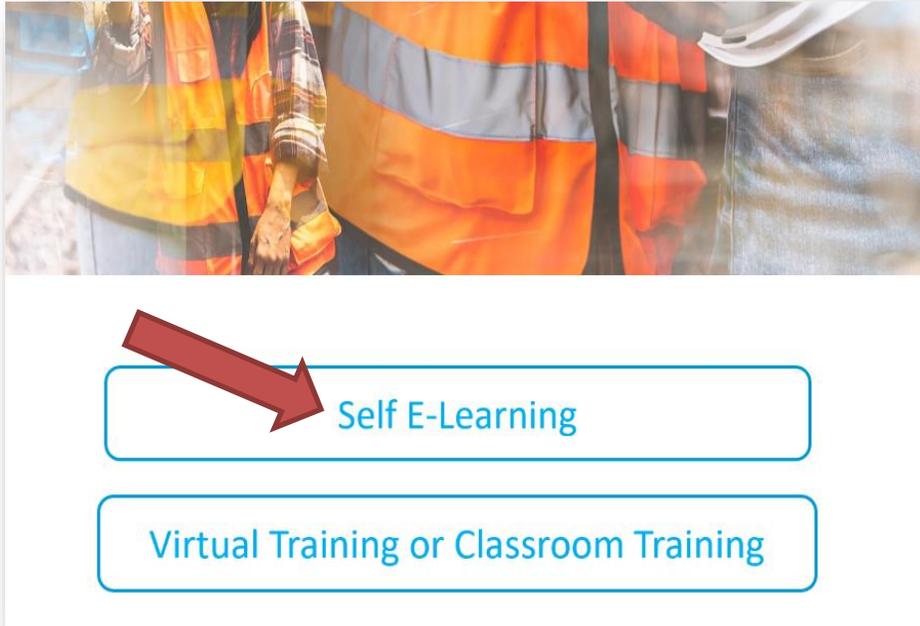


The screenshot shows a web browser window with the URL <https://safeusediisocyanates.eu>. The page features a navigation menu with the following items: [Homepage](#), [Self E-Learning](#), [Virtual / Classroom Training](#), [Trainer Registration](#), and a language dropdown menu set to [English \(United Kingdom\)](#). Below the navigation menu, there are links for [REACH Legislation](#), [News](#), and [Q&A](#). The main content area has a large heading: 

# Safe Use and Handling of Diisocyanates Trainings

. Below the heading is a large image showing a group of workers in safety gear (hard hats and high-visibility vests) on a construction site. At the bottom of the page, there are two buttons: [Self E-Learning](#) and [Virtual Training or Classroom Training](#).

Klick on „**Self E-Learning**“



Klick on „**Book a Web based Training**“

## Self E-Learning



### [Book a Self E-Learning](#)

A Web Based Training is a self learning course that you can take at any time. In our courses you will find specific content for your application field. Our selection page will direct you to the trainings: [Book a Web based Training](#) (Self E-learning at 5,-€ per training incl certificate)

### [Register multiple Persons for Self E-Learning](#)

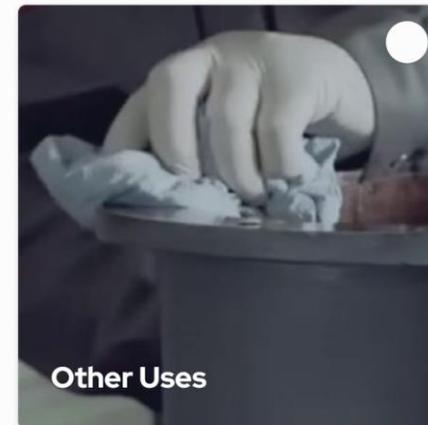
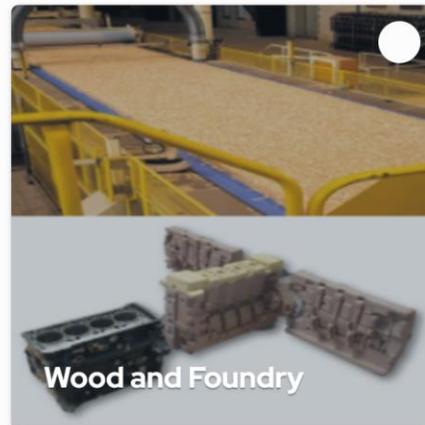
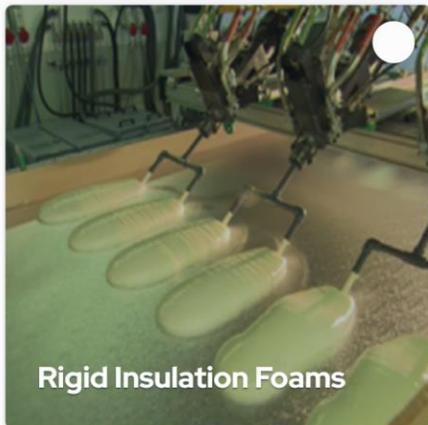
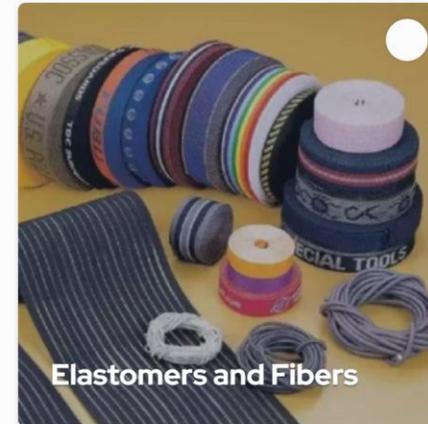
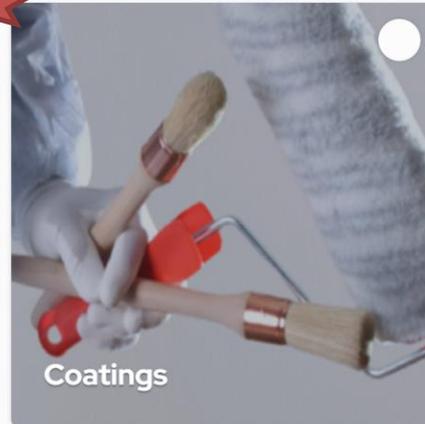
You have a group of trainees, that you would like to register for a Self-E-Learning. For this you can [uploaded a group of trainees](#) to the platform book and pay the Self-E-Learning for them: [More about Administrative Users](#)

### [Buy Vouchers for your Employees or Customers](#)

You want to support your customers or give your employees easy access to trainings. For this you can buy vouchers and use these register individual or for groups of trainees. Please contact us if you are interested: [Order Vouchers](#)

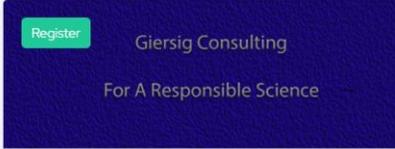
# Select „Adhesives and Sealants“

## Application Sectors



Select from the FEICA Training modules 048 to 054 the module(s) which is/are relevant for your specific application(s)

**Available Trainings**

 <p>Register</p> <p>Web Based Training Self Learning</p> <p>048 Professional Application of adhesives and sealants / Small packaging at ambient temperature</p>	 <p>Register</p> <p>Web Based Training Self Learning</p> <p>049 Professional application / Flooring and waterproofing applications</p>	 <p>Register</p> <p>Web Based Training Self Learning</p> <p>050 Professional application / High Pressure Injection Resins</p>
 <p>Register</p> <p>Web Based Training Self Learning</p> <p>051 Industrial Application of adhesives and sealants / Small packaging at ambient temperature</p>	 <p>Register</p> <p>Web Based Training Self Learning</p> <p>052 Industrial Application of adhesives and sealants at room temperature</p>	 <p>Register</p> <p>Web Based Training Self Learning</p> <p>053 Industrial Applications of adhesives and sealants / Process steps above 45°C, spraying or lamination speeds above 100 m/min</p>
 <p>Register</p> <p>Web Based Training Self Learning</p> <p>054 Industrial application of adhesives and sealants - Maintenance and Repair of equipment</p>	 <p>Register</p> <p>Giersig Consulting</p> <p>For A Responsible Science</p> <p>Diisocyanates - Safe Handling and Use of Adhesives (Classroom or Virtual Training)</p>	

# FEICA training is free of charge

## FEICA offers the training for end-users of sealants and adhesives free of charge

- On the website below you will find the FEICA Voucher Code **FEICA\_21\_G**
- With the FEICA Voucher Code **FEICA\_21\_G** users of sealants and adhesives can attend the **FEICA E-Learning Training modules free of charge**
- For more information on the REACH restriction on diisocyanates, please visit the following FEICA website  
<https://www.feica.eu/our-projects/safe-use-diisocyanates>
- Specific information about the training Platform is available via  
<https://www.feica.eu/PUinfo>



# The CEPE PU training modules

How to find your training for the  
use of coatings

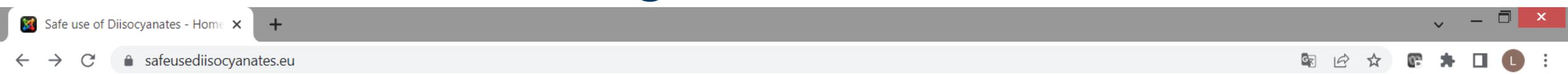
# The CEPE PU training courses

- For the users of coatings and paints, several training courses were developed.
- The choice you make depends on the uses of the products for which you need this training.
- The training courses consist of the “general training” and the application specific training. So choose the right one and you only have to do one course.
- You can do:
  - A face to face classroom training
  - A virtual classroom training, or
  - A self E-learning Web based training
- We concentrate here on the last option.

# The CEPE PU training courses

- The coming slides show you how to get there

1. Go to “safeusediisocyanates.eu”
2. Select “Self E-learning”



[Homepage](#)

[Self E-Learning](#)

[Virtual / Classroom Training](#)

[Trainer Registration](#)

[REACH Legislation](#)

[News](#)

[Q&A](#)

English (United Kingdom)



Self E-Learning

Virtual Training or Classroom Training

# 3. “Book a Web based Training”



[Homepage](#)

[Self E-Learning](#)

[Virtual / Classroom Training](#)

[Trainer Registration](#)

[REACH Legislation](#) ▾

[News](#)

[Q&A](#)

English (United Kingdom) ▾

## Self E-Learning

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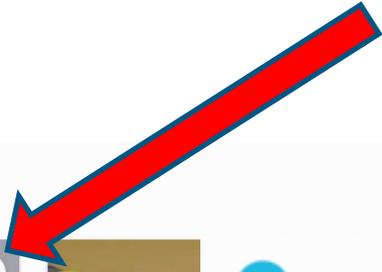
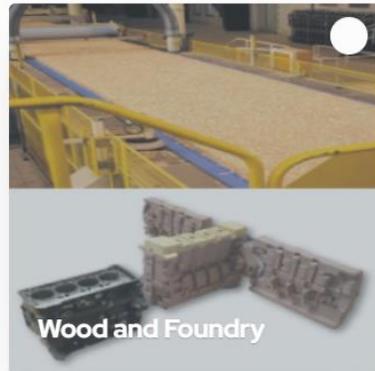
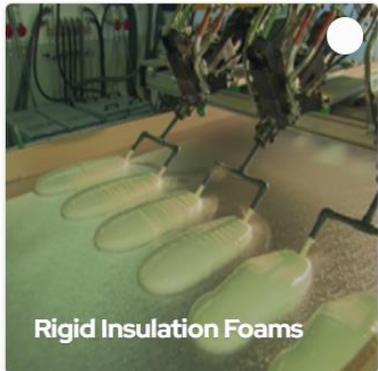
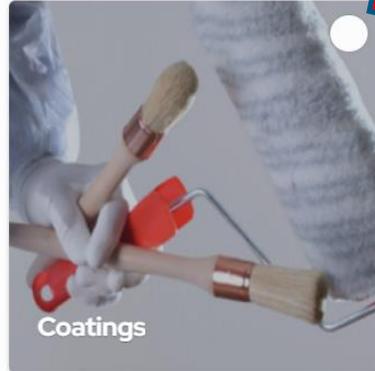
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# 4. Select “Coatings”

## Application Sectors



## Coatings

Here you can find trainings for workers who apply:

- Coatings by brush or roller
- Coatings by dipping or pouring
- Spray-coat in a ventilated booth
- Spray-coat outside a ventilated booth
- Diisocyanates containing inks in print shops

These training also cover Polyurea applications.

# Choices to make

## Available Trainings



**023 Painting with a brush and roller**



**019 Spraying paint in a ventilated booth**



**034 Spraying paint outside**

At this stage you need to make your choice for the training course you will take. Some courses are built up from several sub-courses to give the best fit for a certain use of products.

Some courses may have names which look almost the same, but they can cover additional aspects (e.g. on industrial uses), which make them lengthier to cover other aspects of working in an industrial environment (e.g. a factory)

# Choices to make

Therefore we advise for professional users of 2 component polyurethane paints to select:

- T023: Painting with a brush and roller
- T019: Spraying paint in a ventilated booth, or
- T034: Spraying paint outside

There is a sequence in the depth of the training. Besides the general part of the training, the first one focuses specifically on the prevention of skin contact.

The second one adds the protection against the inhalation of vapours and spray mist.

And in the third one, we added a safety assessment of the working environment. That is why the courses differ somewhat in length.



# Construction chemicals

# Safe Use & Handling of Construction Chemicals

The following modules are advised for professional users of **construction chemicals** containing di-isocyanates:

- Module 005 for brushing and rolling, open mixture handling, cleaning and waste
- Module 007 for dipping or pouring, open mixture handling, cleaning and waste
- Module 024 for application by dipping or pouring, open handling of hot or warm chemical formulations ( $\geq 40^{\circ}\text{C}$ ), cleaning and waste
- Module 049 for application of products in the construction sector – polyurethane adhesives, floor adhesives and coatings as well as waterproofing (except spray application)
- Module 050 for injection resins (cracks in concrete or rocks)

Please note that trainings for **construction chemicals** can be found in sections named: coatings or adhesives and sealants.

# Safe Use & Handling of Construction Chemicals



The costs for registration to one on-line training course will be **free** for customers of EFCC member companies or member companies of EFCC member federations.

Please consult with your supplier to obtain an **EFCC voucher** to get access to the ISOPA online training modules that are relevant for construction chemicals (EFCC).



**European Federation for Construction Chemicals**  
The voice of construction chemicals in Brussels

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**Mr Frank Van Elten (ISOPA/ALIPA)**  
Project Manager PU Training Platform

## General practicalities



# Digital Training Plattform

Frank van Elten

# Agenda

- The Digital Training Platform
- Training Formats
- Available Content
- Demo
- Stake Holders
- Languages
- Quiz & Certification



# Training Page



## Safe Use and Handling of Diisocyanates Trainings



[Self E-Learning](#)

[Virtual Training or Classroom Training](#)



# Training Formats



Web Based  
Training  
Self E-Learning  
no trainer

Face to Face  
Classroom  
conducted by  
a trainer

Virtual  
Classroom  
conducted  
online by a  
trainer

# Training Catalog



Safe Use of Diisocyanates • Training Selection

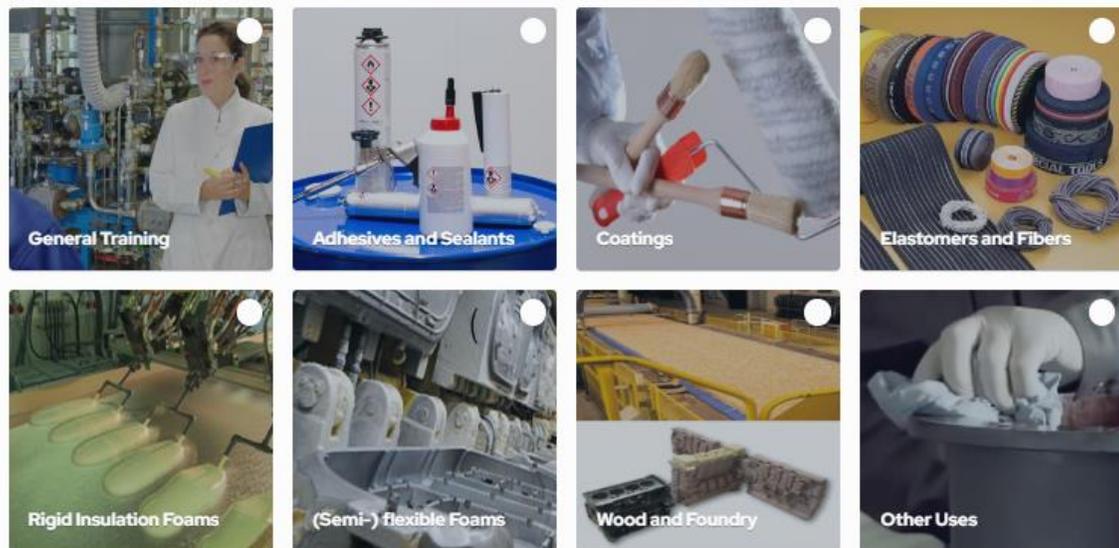
## Please select your training:

The new REACH restriction requires that workers handling diisocyanates complete trainings depending on their uses. The regulation defines 3 level of trainings, Basic Training (Level I), Intermediate Training (Level II) and Advanced Training (Level III). This page helps you to select the right training course.

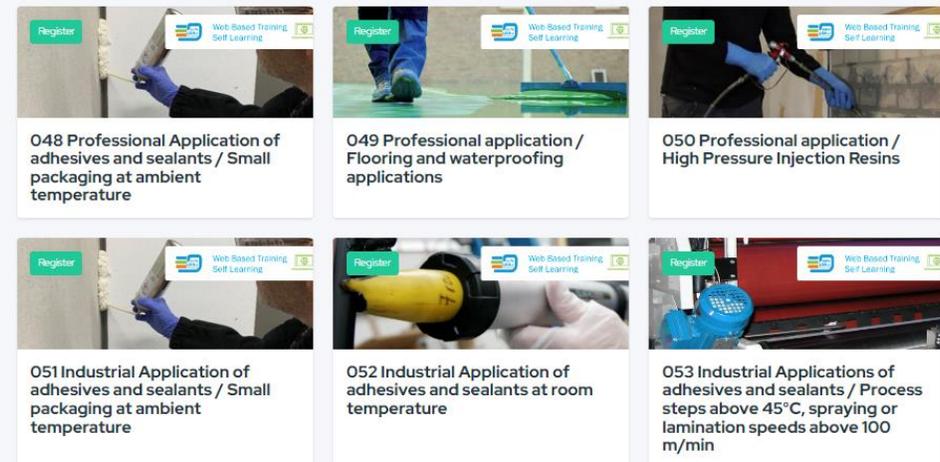
**Hint:** If you chose the general training only, please be aware that the intermediate and advanced training mentioned in the REACH restriction Annex XVII entry 74 is not included. All other application sectors include the general training already and there is no need to choose the general training additionally.

To register a group of trainees please use our [Admin Account](#).

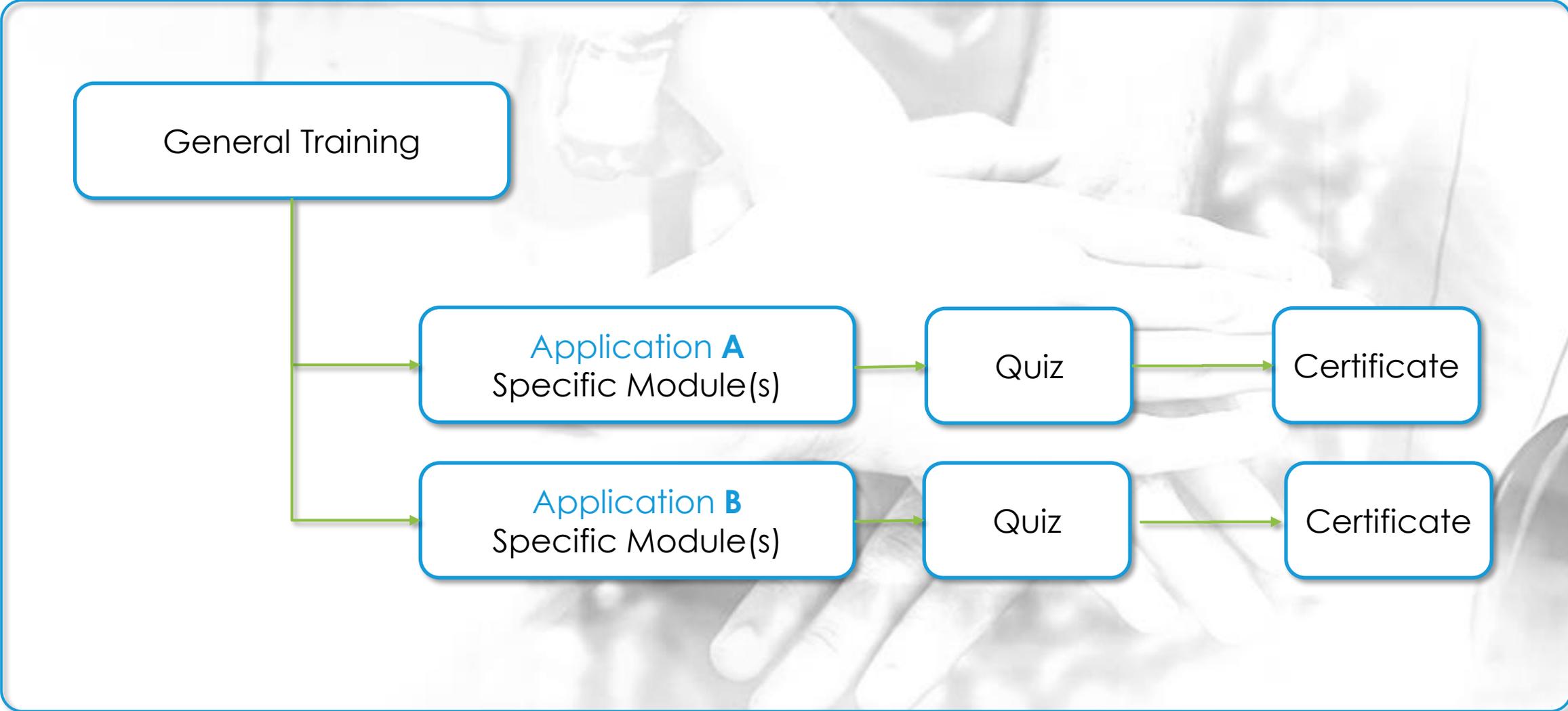
## Application Sectors



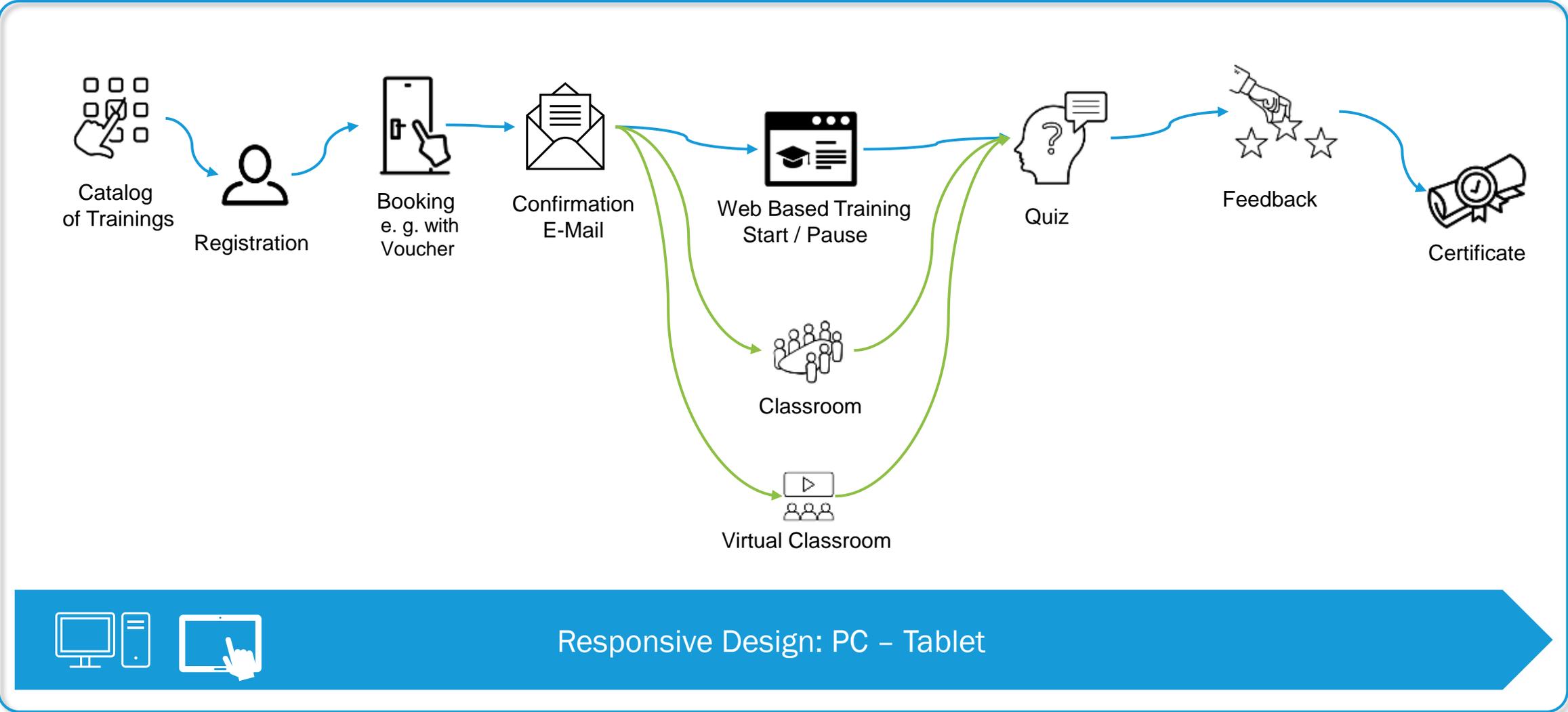
## Available Trainings



# Structure of Content



# Learning Journey

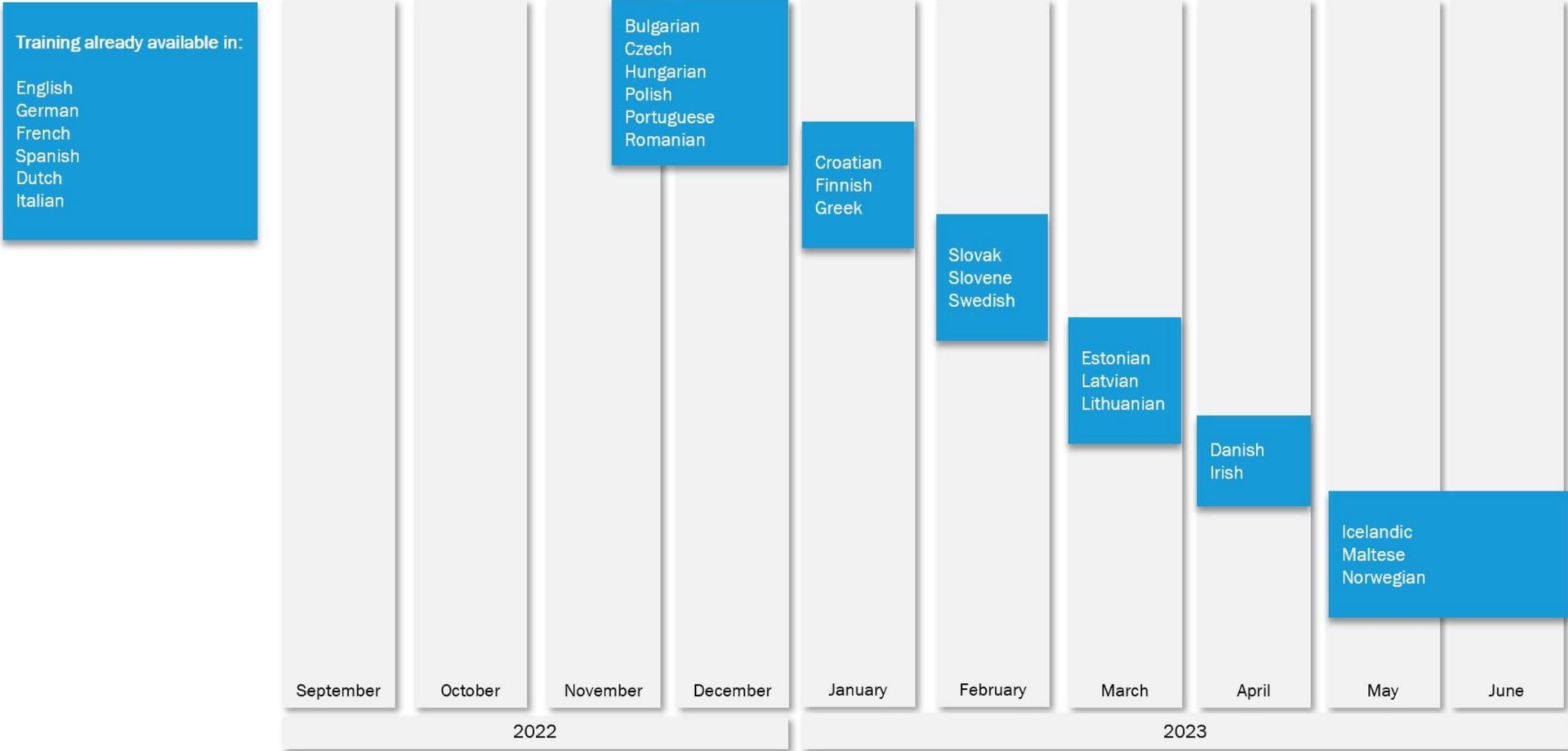


# Stake Holders



- Trainees
  - Book Trainings (Self E-Learning, Classroom, Virtual Classroom)
- Admin User
  - Register groups for training
- Inhouse Trainers
  - Manage and conduct trainings for employees, customers or members

# Translations



# Support

Contact the support team:



A screenshot of a web application interface. At the top is a dark purple header with a white 'id' logo. Below the header is a vertical sidebar with several icons: a home icon, a calendar icon, a person icon, a gear icon, and a person with a question mark icon. The main content area is titled 'Available trainings' with a 'Filters' button. Below the title, it says '1 Entry'. The main entry is a video thumbnail showing a man in a red hard hat and safety glasses. Text on the thumbnail includes '50 minutes', 'T-045', and a green 'Continue' button. A '100%' progress indicator is in the bottom right corner. A 'safe USE of diisocyanates' logo is visible in the top right of the video frame.



- For **content related** questions please contact: [main@isopa.org](mailto:main@isopa.org)
- Q&A - section on our website: <https://www.safeusediisocyanates.eu/q-a>



Thank you  
for your  
Attention

# Administrative User



## Create your administrative account

Company representatives (e.g., HR Managers) can create a free administrative account in the platform to upload their contacts in bulk, segment them, register them in bulk to events and trainings, and follow up their certifications.

Next

- Bulk Registration of trainees
- Upload of an Excel spreadsheet with trainee data

# Tools for Administrative User

The screenshot displays a user interface for managing contacts. On the left is a sidebar with a 'Back to dashboard' link and a list of menu items: 'Contacts' (highlighted), 'Segments', 'Selections', 'Deduplication', 'Import', and 'Exports'. The main content area is titled 'List of contacts' and shows '5 entries'. Below the title is a table with the following data:

<input type="checkbox"/>	Last name	First name	Email
<input type="checkbox"/>	Name 3	B	Name2@irgendwo.de
<input type="checkbox"/>	Name 1	A	name@irgendwo.de
<input type="checkbox"/>	Name 3	C	C@da.com
<input type="checkbox"/>	name 2	d	a.b@da.com

## Q&A

- Please use the chat box if you have a question
- Questions in the chat box will be covered as we go along



**Ms Paula Diaz**

Senior Regulatory Affairs Manager at FEICA

# THANK YOU

Interested in future FEICA webinars?

<https://www.feica.eu/information-center/events-conferences/upcoming-events>

## Questions?

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